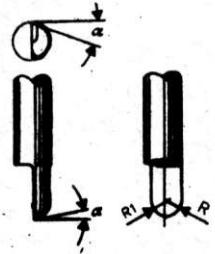
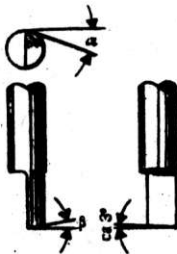
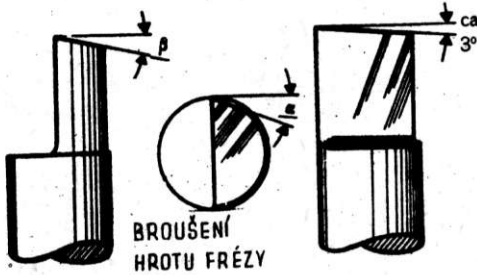
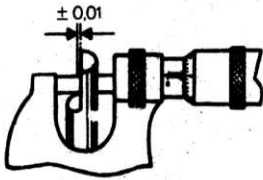
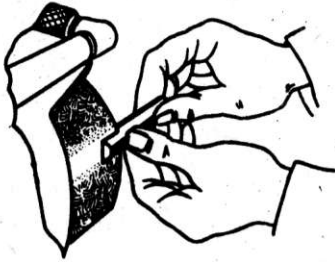
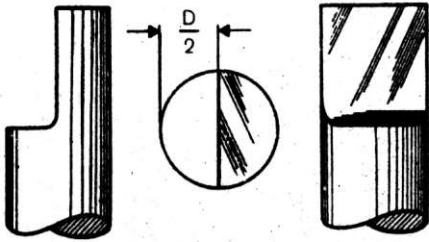
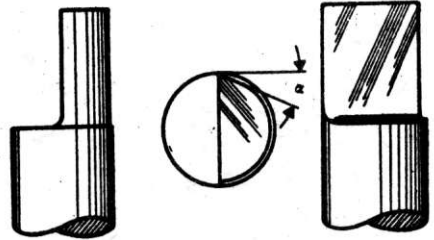


# PÓLENÍ FRÉZY

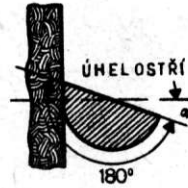


# BROUŠENÍ FRÉZ

## VYBROUŠENÍ ÚHLU OSTRÍ



DORAZ FRÉZY  
STAVĚCÍ ZÁSTRČKA



## BROUŠENÍ ÚHLU OSTRÍ

	$\alpha$	$\beta$
NÁSTROJOVÁ OCEL	12 - 20°	5 - 10°
KONSTRUKČNÍ OCEL	15 - 25°	5 - 10°
TVRDÁ MOSAZ	25 - 35°	5 - 10°
MĚKKÁ MOSAZ	35 - 40°	5 - 10°

	$\alpha$	$\beta$
TVRDÝ I MĚKKÝ HLINÍK	35 - 40°	5 - 25°
PERTINAX	45 - 60°	5 - 10°
DŘEVO APOD. MATERIÁL	45 - 60°	5 - 15°
CELULOID	45 - 60°	5 - 15°