

INITIAL POINT OF THE WORKING CYCLE



START OF WORKING CYCLE



BRACKET DROP (UP/DOWN)



FAST FEED



WORKING FEED



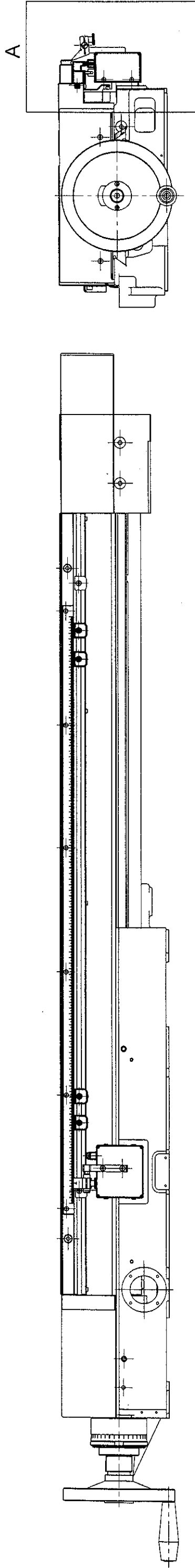
LIMIT SWITCH STOP FIXED



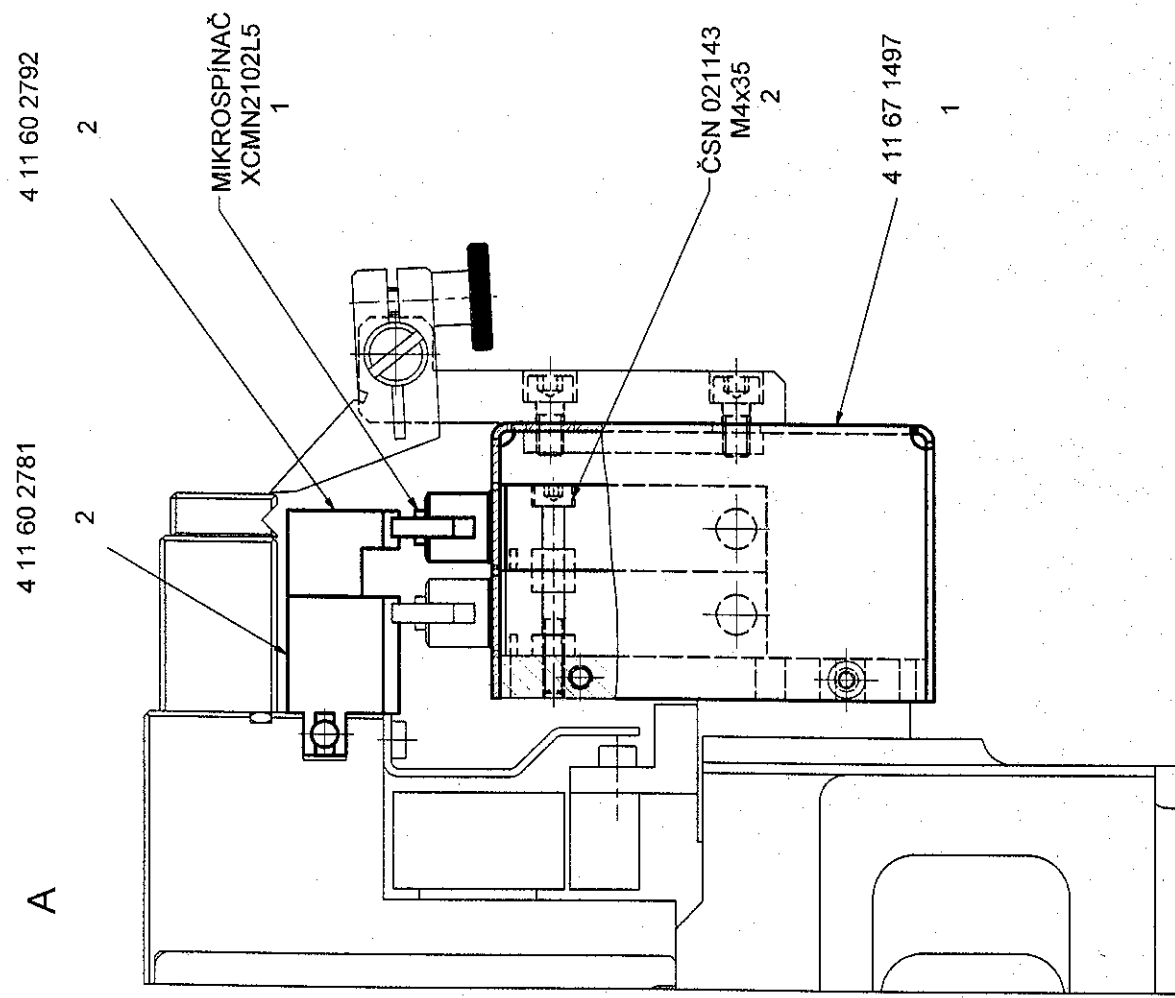
LIMIT SWITCH STOP ADJUSTABLE
(NEGATIVE DIRECTION/POSITIVE DIRECTION)



SWITCHING STOP



B



4 11 60 2781

3 11 34 4594 -1x
4 11 46 0154 -1x
ČSN 02 3680 -1x
4

ČSN 02 1143
M5 x 16
1

4 11 60 2792

3 11 34 4629 -1x
4 11 46 0154 -1x
ČSN 02 3680 -1x
4

ČSN 02 1143
M5 x 30
1

4 11 60 2792

2

MIKROSPÍNAČ
XCMN2102L5
1

ČSN 021143
M4x35
2

4 11 67 1497

1

II

FG32

P 22