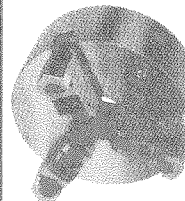
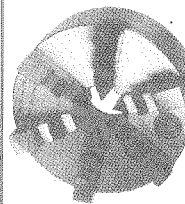




Samostředicí univerzální skřídlo IUS, IUR



IUS - TYP 243801.0

s tvrdými vnějšími SCV a vnitřními SCN částlemi

IUR - TYP 243802.0

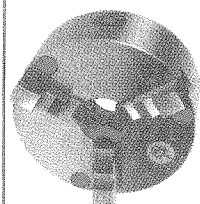
se základními částlemi ZC tvrdými reverzními nástavci NT

| Ø            | 3  |        | 4      |        | 6      |        |
|--------------|----|--------|--------|--------|--------|--------|
|              | I. | I.     | I.     | I.     | I.     | I.     |
| TYP 243801.0 |    |        |        |        |        |        |
| 80           | M1 | 083110 | 083210 | 084110 | 084210 | 126210 |
| 100          | M1 | 103110 | 103210 | 104110 | 104210 | 126210 |
| 125          | M1 | 123110 | 123210 | 124110 | 124210 | 166210 |
| 160          | M1 | 163110 | 163210 | 164110 | 164210 | 166210 |
| 200          | M1 | 203110 | 203210 | 204110 | 204210 | 206210 |
| 250          | M1 | 253110 | 253210 | 254110 | 254210 | 256210 |
| 315          | M1 | 313110 | 313210 | 314110 | 314210 | 316210 |
| 400          | M1 | 403110 | 403210 | 404110 | 404210 | 406210 |
| TYP 243802.0 |    |        |        |        |        |        |
| 100          | M1 | 103110 | 104110 | 108110 | 108110 | 126210 |
| 125          | M1 | 123110 | 124110 | 128110 | 128110 | 146210 |
| 160          | M1 | 163110 | 164110 | 168110 | 168110 | 186210 |
| 200          | M1 | 203110 | 204110 | 208110 | 208110 | 226210 |
| 250          | M1 | 253110 | 254110 | 258110 | 258110 | 276210 |
| 315          | M1 | 313110 | 314110 | 318110 | 318110 | 336210 |
| 400          | M1 | 403110 | 404110 | 408110 | 408110 | 426210 |

Skřídla typu IUS a IUR jsou dodávána také smontovaná s mezipřírubou typ 243830  
 V provedení:  
 A DIN 55026  
 B DIN 55027  
 D DIN 55029



Samostředicí univerzální skřídlo IUG, IUH - dle DIN 6350



IUG - TYP 243809.0

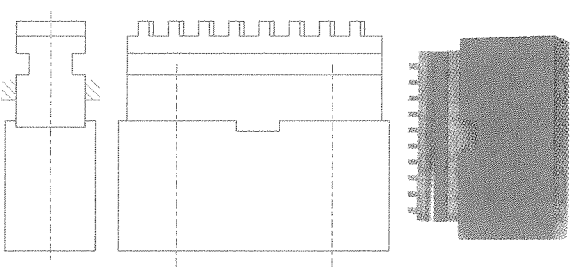
s tvrdými vnějšími SCV a vnitřními SCN částlemi

IUH - TYP 243810.0

se základními částlemi ZC tvrdými reverzními nástavci NT

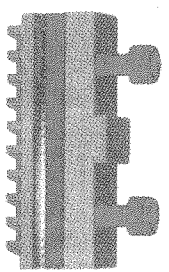
| Ø            | 3  |        | 4      |        | 6      |        |
|--------------|----|--------|--------|--------|--------|--------|
|              | I. | I.     | I.     | I.     | I.     | I.     |
| TYP 243809.0 |    |        |        |        |        |        |
| 80           | M2 | 083120 | 083220 | 084120 | 084220 | 126220 |
| 100          | M2 | 103120 | 103220 | 104120 | 104220 | 126220 |
| 125          | M2 | 123120 | 123220 | 124120 | 124220 | 166220 |
| 160          | M2 | 163120 | 163220 | 164120 | 164220 | 166220 |
| 200          | M2 | 203120 | 203220 | 204120 | 204220 | 206220 |
| 250          | M2 | 253120 | 253220 | 254120 | 254220 | 256220 |
| 315          | M2 | 313120 | 313220 | 314120 | 314220 | 316220 |
| 400          | M2 | 403120 | 403220 | 404120 | 404220 | 406220 |
| 500          | M2 | 503120 | 503220 | 504120 | 504220 | 406220 |
| TYP 243810.0 |    |        |        |        |        |        |
| 100          | M2 | 103120 | 104120 | 108120 | 108120 | 126220 |
| 125          | M2 | 123120 | 124120 | 128120 | 128120 | 146220 |
| 160          | M2 | 163120 | 164120 | 168120 | 168120 | 186220 |
| 200          | M2 | 203120 | 204120 | 208120 | 208120 | 226220 |
| 250          | M2 | 253120 | 254120 | 258120 | 258120 | 276220 |
| 315          | M2 | 313120 | 314120 | 318120 | 318120 | 336220 |
| 400          | M2 | 403120 | 404120 | 408120 | 408120 | 426220 |
| 500          | M2 | 503120 | 504120 | 508120 | 508120 | 426220 |

**Měkká dělená čelist MD** **TYP 243876.0**  
(základní čelist SM a nástavec měkký ND nebo NC)



| Ø   | 2 čelisti - sada |        | 3 čelisti - sada |        | 4 čelisti - sada |        |
|-----|------------------|--------|------------------|--------|------------------|--------|
|     | TYP 243876.0     |        |                  |        |                  |        |
| 100 | 102300           | 103300 | 104300           | 104300 | 104300           | 104300 |
| 125 | 122300           | 123300 | 124300           | 124300 | 124300           | 124300 |
| 160 | 162300           | 163300 | 164300           | 164300 | 164300           | 164300 |
| 200 | 202300           | 203300 | 204300           | 204300 | 204300           | 204300 |
| 250 | 252300           | 253300 | 254300           | 254300 | 254300           | 254300 |
| 315 | 312300           | 313300 | 314300           | 314300 | 314300           | 314300 |
| 400 | 402300           | 403300 | 404300           | 404300 | 404300           | 404300 |
| 500 | 502300           | 503300 | 504300           | 504300 | 504300           | 504300 |

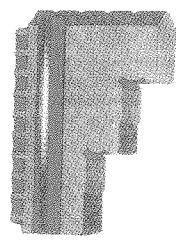
**Základní čelist SM** **TYP 243855.0**



| Ø   | 2 čelisti - sada |        | 3 čelisti - sada |        | 4 čelisti - sada |        |
|-----|------------------|--------|------------------|--------|------------------|--------|
|     | TYP 243855.0     |        |                  |        |                  |        |
| 100 | 102300           | 103300 | 104000           | 104000 | 104000           | 104000 |
| 125 | 122300           | 123300 | 124000           | 124000 | 124000           | 124000 |
| 160 | 162300           | 163300 | 164000           | 164000 | 164000           | 164000 |
| 200 | 202300           | 203300 | 204000           | 204000 | 204000           | 204000 |
| 250 | 252300           | 253300 | 254000           | 254000 | 254000           | 254000 |
| 315 | 312300           | 313300 | 314000           | 314000 | 314000           | 314000 |
| 400 | 402300           | 403300 | 404000           | 404000 | 404000           | 404000 |
| 500 | 502300           | 503300 | 504000           | 504000 | 504000           | 504000 |

| Ø   | M   | N  | O  | S    |
|-----|-----|----|----|------|
| 100 | 43  | 14 | 25 | 18,5 |
| 125 | 52  | 16 | 25 | 20,5 |
| 160 | 64  | 18 | 25 | 28   |
| 200 | 77  | 22 | 32 | 31,5 |
| 250 | 101 | 26 | 32 | 43,5 |
| 315 | 125 | 32 | 44 | 52,5 |
| 400 | 150 | 32 | 48 | 69   |
| 500 | 189 | 42 | 54 | 84,5 |

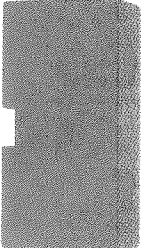
**Standardní čelist** Tvrďa vnější čelist SCVB Tvrďa vnitřní čelist SCNB  
**TYP 243849.0** **TYP 243850.0**



| Ø        | 3 čelisti - sada           |        | 4 čelisti - sada |        | 6 čelisti - sada |        |
|----------|----------------------------|--------|------------------|--------|------------------|--------|
|          | TYP 243851.0, TYP 243852.0 |        |                  |        |                  |        |
| SUPERIOR |                            |        |                  |        |                  |        |
| L        |                            |        |                  |        |                  |        |
| 80       | 083100                     | 083200 | 084100           | 084200 | 128100           | 128200 |
| 100      | 103100                     | 103200 | 104100           | 104200 | 168100           | 168200 |
| 125      | 123100                     | 123200 | 124100           | 124200 | 208100           | 208200 |
| 160      | 163100                     | 163200 | 164100           | 164200 | 268100           | 268200 |
| 200      | 203100                     | 203200 | 204100           | 204200 | 328100           | 328200 |
| 250      | 253100                     | 253200 | 254100           | 254200 | 408100           | 408200 |
| 315      | 313100                     | 313200 | 314100           | 314200 | 508100           | 508200 |
| 400      | 403100                     | 403200 | 404100           | 404200 | 598100           | 598200 |
| 500      | 503100                     | 503200 | 504100           | 504200 | 598100           | 598200 |

1) - pouze pro SCVB  
2) - pouze pro SCNB  
Uprávcí plochy čelisti jsou broušeny.

**Nástavec měkký ND** **Nástavec měkký NC**  
**TYP 243856.0** **TYP 243857.0**



| Ø   | 2 čelisti - sada |        | 3 čelisti - sada |        | 4 čelisti - sada |        |
|-----|------------------|--------|------------------|--------|------------------|--------|
|     | TYP 243856.0     |        |                  |        |                  |        |
| 100 | 102300           | 103300 | 104300           | 104300 | 104300           | 104300 |
| 125 | 122300           | 123300 | 124300           | 124300 | 124300           | 124300 |
| 160 | 162300           | 163300 | 164300           | 164300 | 164300           | 164300 |
| 200 | 202300           | 203300 | 204300           | 204300 | 204300           | 204300 |
| 250 | 252300           | 253300 | 254300           | 254300 | 254300           | 254300 |
| 315 | 312300           | 313300 | 314300           | 314300 | 314300           | 314300 |
| 400 | 402300           | 403300 | 404300           | 404300 | 404300           | 404300 |
| 500 | 502300           | 503300 | 504300           | 504300 | 504300           | 504300 |

| Ø   | E   | F <sup>1)</sup> | F <sup>2)</sup> | G <sup>1)</sup> | G <sup>2)</sup> | H    | J  |
|-----|-----|-----------------|-----------------|-----------------|-----------------|------|----|
| 100 | 50  | 28              | 20              | 25              | 20              | 20   | 14 |
| 125 | 65  | 32              | 20              | 35              | 25              | 24   | 16 |
| 160 | 75  | 30              | 23              | 40              | 36              | 31,5 | 18 |
| 200 | 88  | 42              | 28              | 45              | 40              | 40,5 | 12 |
| 250 | 120 | 45              | 32              | 50              | 40              | 53   | 14 |
| 315 | 140 | 55              | 42              | 65              | 52              | 60   | 14 |
| 400 | 165 | 59              | 42              | 75              | 60              | 72,5 | 20 |
| 500 | 205 | 59              | 60              | 80              | 70              | 82,5 | 20 |

